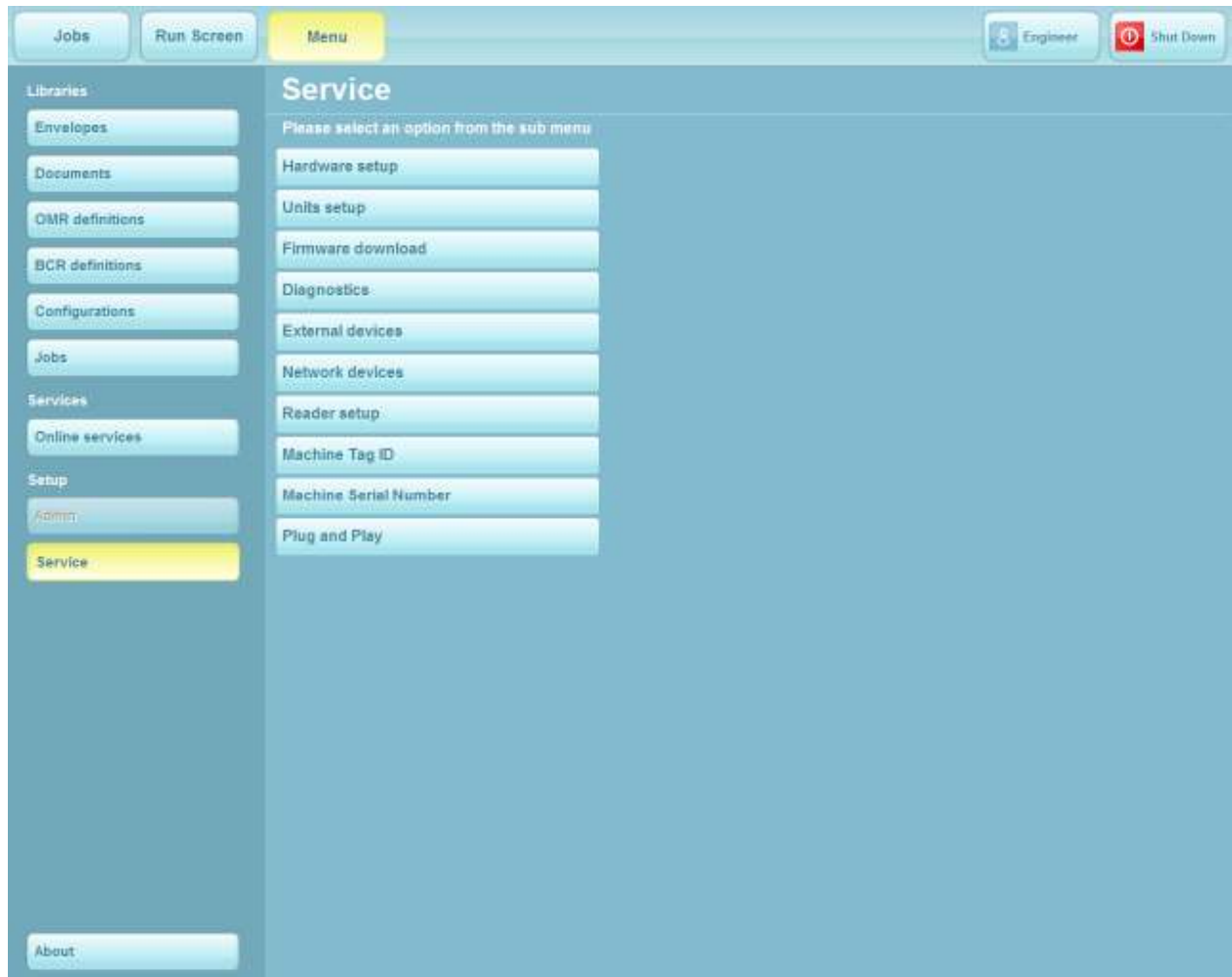


## IMOS Licence Enablement

1. Ensure machine is powered ON.
2. Log on as Engineer \_\_\_\_\_.
3. Navigate to the “Menu” then select “Service”.



4. Click “Machine Tag ID”.

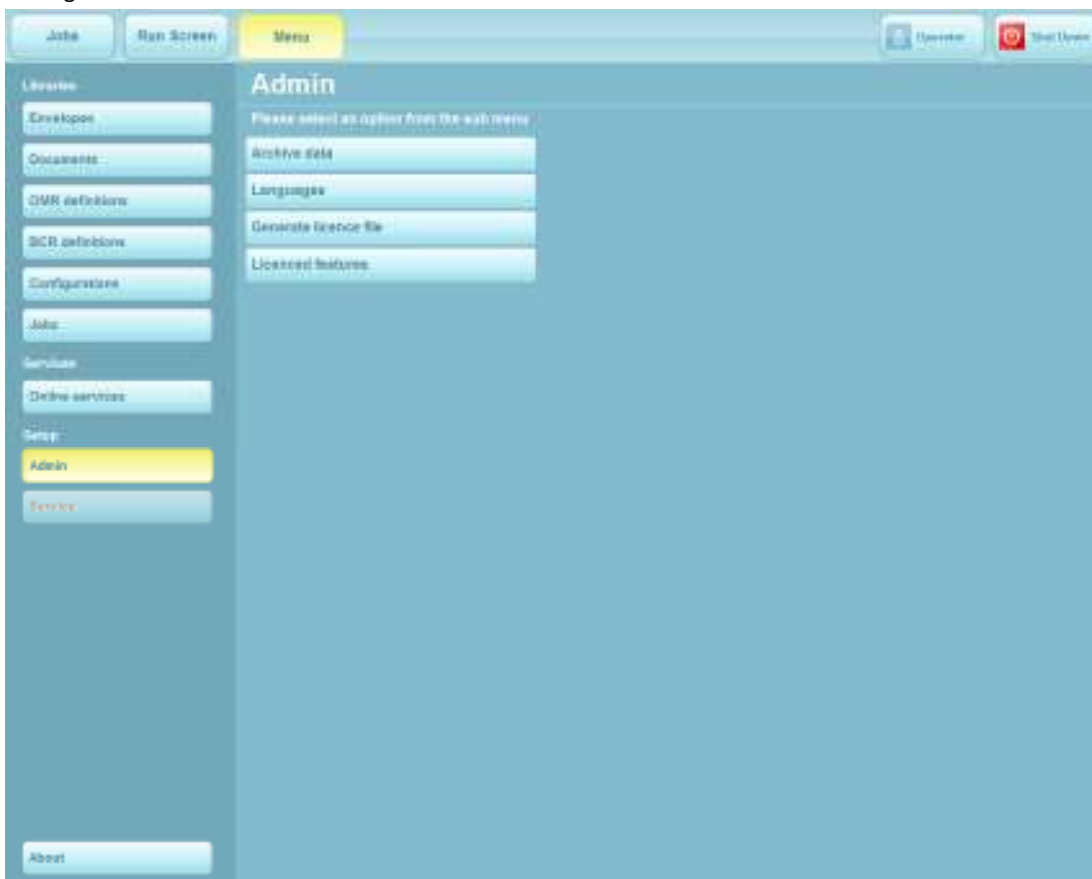
*This commands the inserter to read the unique Tag number from the dongle, copy it to the CPU board and send it to the PC where it will be stored.*

5. Click “Machine Serial Number” and enter the machine serial number.

**IMPORTANT:** *The serial number must not contain any spaces.*

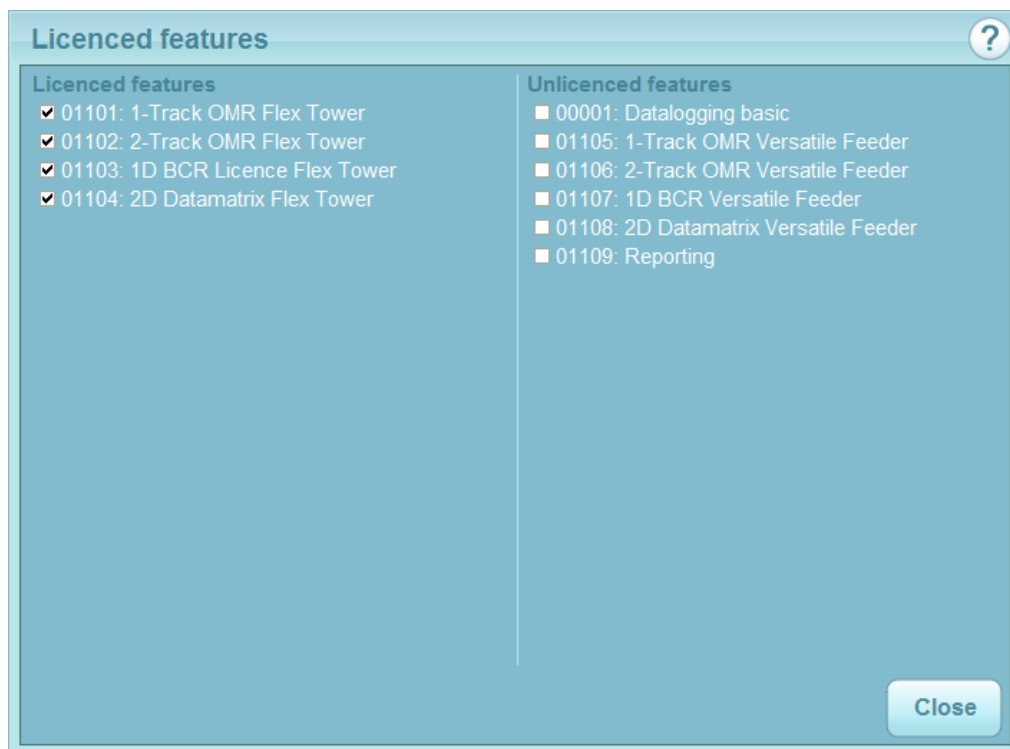


6. Log on as Supervisor \_ \_ \_ \_.
7. Navigate to "Menu" then select "Admin".



8. Click Generate licence file. This generates the all-important Licence\_IMOS.ini file.
9. Shutdown IMOS.
10. Copy the file C:\Program Files\PFE\DS200 IMOS\Licence\_IMOS.ini to a USB stick. (Production method).
11. send this file to the licencing authority together with the sales order. The Licencing authority will modify this file to enable paid-for features.  
(Field Engineers will need to email this file to IPSS together with the details of the sales order).

12. Copy the Licence\_IMOS.ini file from the USB stick back to the C:\Program Files\PFE\DS200 IMOS folder. (Production method).
13. Confirm file replacement.
14. Open IMOS.
15. Logon as Supervisor \_ \_ \_ \_.
16. Navigate to "Menu" then select "Admin".
17. Click "Licenced features". A list of all enabled licences will be displayed together with those which may be purchased at a very reasonable price.



18. Check that all features on the sales order appear in the Licenced features list and then we are good to go.